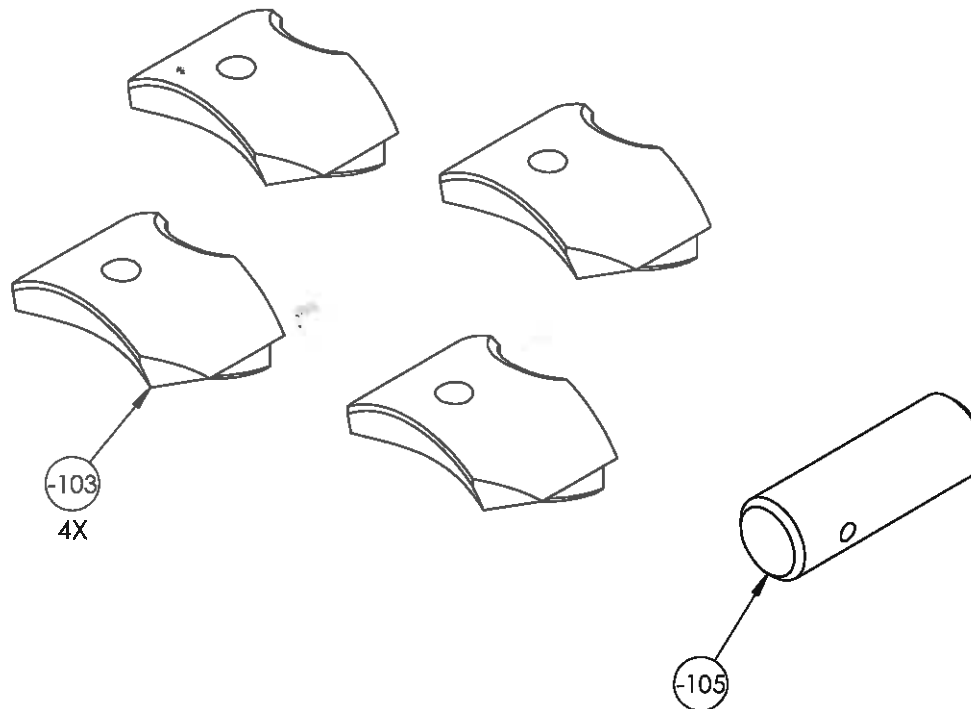


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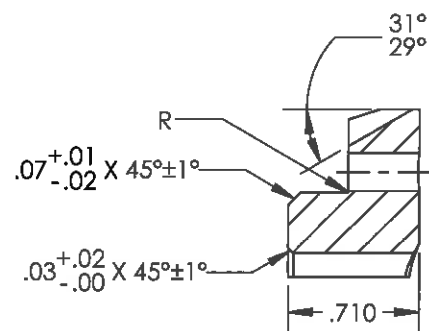
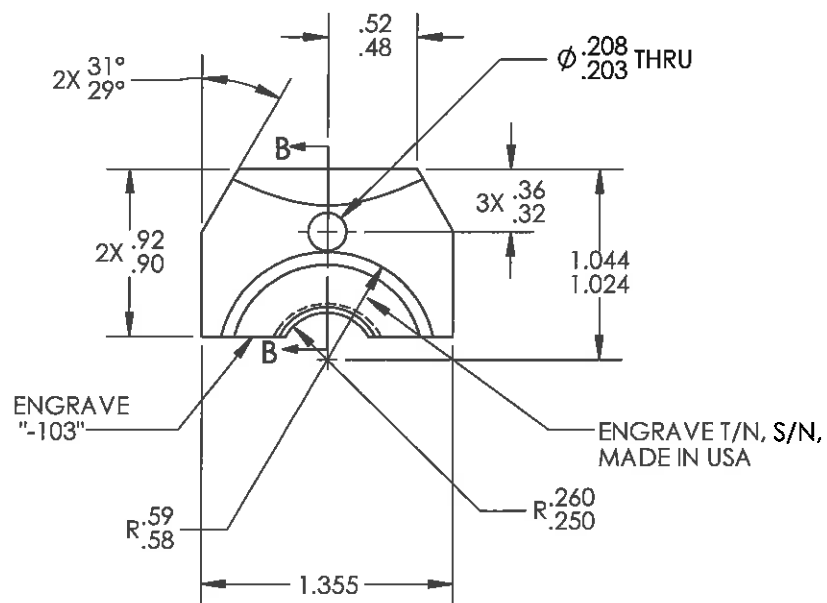
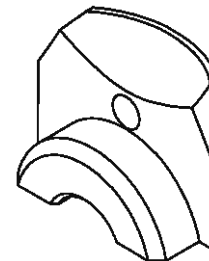
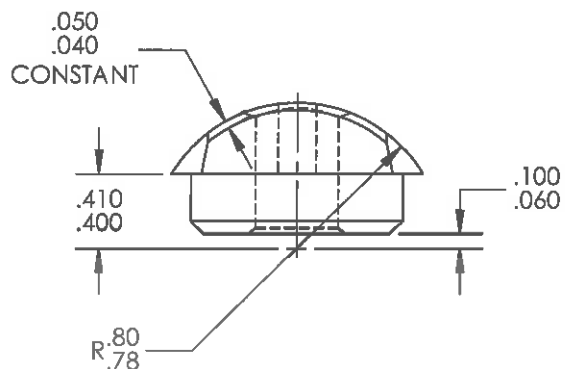
| REVISIONS |         |   |            |         |              |
|-----------|---------|---|------------|---------|--------------|
| REV       | ECR     | DESCRIPTION   | DATE       | INITIAL | APPROVED     |
| 1         | 15-0089 | -103 AND -105 CH'D MATERIAL WAS 4140 Q&T IS 17-4 PH.        | 5/14/2015  | RJC     | JAG          |
| B         | 18-850  | -103 AND -105 CH'D MATERIAL WAS 17-4PH H1075 IS 17-4PH-H900 | 27/11/2018 | KPT     | <i>Melan</i> |



|  |                       |
|--|-----------------------|
| <b>DART<br/>AEROSPACE</b>                                |                       |
| TITLE TOOL SET, REMOVAL & INSTL, T/R<br>FLAPPING BEARING |                       |
| DWG NO. RB T101750-101                                   | REV B                 |
| MAT'L N/A  | DRAWN BY: <i>JK</i>   |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES   | APPROVED <i>Melan</i> |
| .XXX ± .010 FRACTIONS ± 1/8                              | HEAT TREAT N/A        |
| .XX ± .03 ANGLES ± 5°                                    | FINISH N/A            |
| .X ± .1  | SPEC N/A              |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R          | USED ON MODEL         |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING             | BELL                  |
| SCALE 1:1  | DATE 27/11/2018       |
| SHEET 1 OF 3   |                       |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material    | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|-------------|-------------|-----------------------------------|-----|
|          |          |     | -103   | 4        | INSERT      | 17-4PH-H900 |                                   | 2   |
|          |          |     | -105   | 1        | PIN         | 17-4PH-H900 |                                   | 3   |

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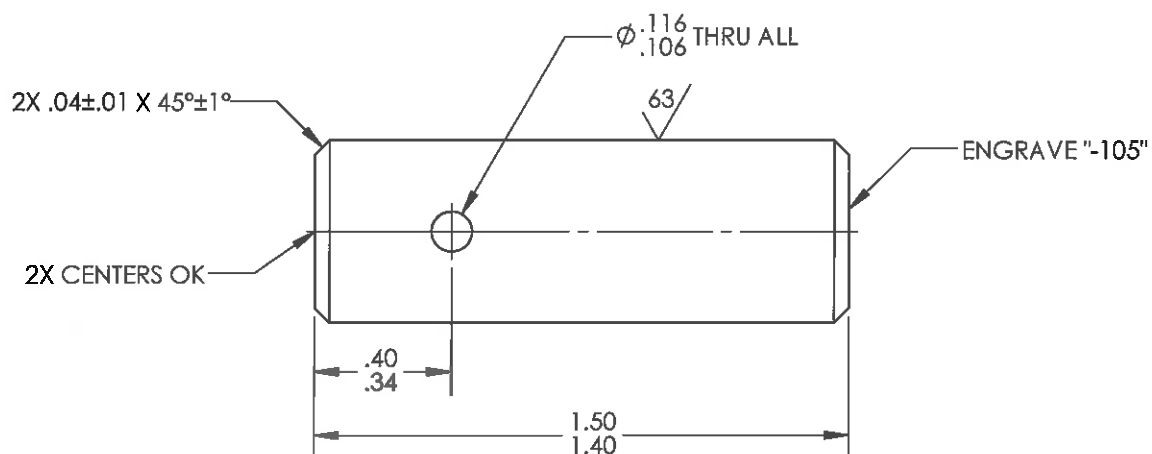
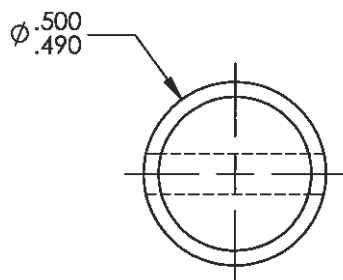
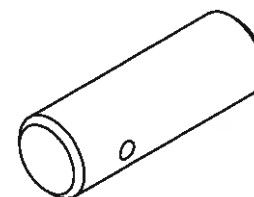
SECTION B-B

-103

INSERT

|  |                 |                       |       |
|--|-----------------|-----------------------|-------|
| <b>DART<br/>AEROSPACE</b>                                |                 |                       |       |
| TITLE TOOL SET, REMOVAL & INSTL, T/R<br>FLAPPING BEARING |                 |                       |       |
| DWG NO. RB T101750-103                                   |                 |                       | REV B |
| MAT'L 17-4PH-H900  |                 | DRAWN BY: <i>JK</i>   |       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES   |                 | APPROVED <i>Motor</i> |       |
| .XXX ± .010  | FRACTIONS ± 1/8 | HEAT                  | N/A   |
| .XX ± .03  | ANGLES ± 5°     | TREAT                 | N/A   |
| X ± .1   |                 | FINISH                | N/A   |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R          |                 | SPEC                  | N/A   |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING             |                 | USED ON MODEL         |       |
|  |                 | BELL                  |       |
| SCALE 1:1  | DATE 27/11/2018 | SHEET 2 OF 3          |       |

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(-105)

PIN

|  |                     |
|--|---------------------|
| <b>DART<br/>AEROSPACE</b>                                |                     |
| TITLE TOOL SET, REMOVAL & INSTL, T/R<br>FLAPPING BEARING |                     |
| DWG NO.  | RB T101750-105      |
| MAT'L 17-4PH-H900  | DRAWN BY: <i>2R</i> |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES   | APPROVED <i>Mla</i> |
| .00X ± .010 FRACTIONS ± 1/8                              | HEAT N/A            |
| .XX ± .03 ANGLES ± 5°                                    | TREAT N/A           |
| X ± .1   | FINISH N/A          |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R          | SPEC N/A            |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING             | USED ON MODEL       |
|  | BELL                |
| SCALE 1:1  | DATE 27/11/2018     |
|  | SHEET 3 OF 3        |